

# Declaration of Conformity according to Regulation (EU) No. 10/2011 Annex IV and Article 15 on plastic materials and articles intended to come into contact with food

**Issued by:**

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**Issued on:**

1<sup>st</sup> September 2013

**Valid:**

Until 31.12.2019

**For the following products:**

CIP [Clean in place] filter bags manufactured from Polyester needlefelt antistatic with specific weights of 250 to 550 g/m<sup>2</sup>

**Manufactured by:**

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**Confirmation:**

The Cip filter bag are in accordance with the following legal requirements:

- ▶ Regulation [EC] 1935/2004 [food contact materials]
- ▶ Regulation [EU] 10/2011 [plastic food contact materials]
- ▶ Regulation [EC] 2023/2006 [GMP-Regulation]

The conformity has been established by total migration testing of the final product in two steps:

- ▶ Total migration test of the polyester needlefelt and sewing thread in correct proportions. [Migration test 1]
- ▶ Total migration test of Cip filter bag top containing Polyester needlefelt, Sewing thread, Spring steel, Cord, glue and Polyester strip. [Migration test 2]

Supplemented with relevant documentation for the following individual parts:

- ▶ Polyester needelefelt [annex 1]
- ▶ Sewing thread [annex 2]
- ▶ Spring steel [annex 3]

**List of content:**

- |                        |                        |                      |
|------------------------|------------------------|----------------------|
| ▶ Polyester needlefelt | Production code: 25048 | See annex 1, 4 and 5 |
| ▶ Sewing thread        | Production code: 11510 | See annex 2, 4 and 5 |
| ▶ Spring steel         | Production code: 23591 | See annex 3, 4 and 5 |
| ▶ Cord                 | Production code: 10196 | See annex 4 and 5    |
| ▶ Glue                 | Production code: 10186 | See annex 4 and 5    |
| ▶ Polyester strip      | Production code: 14157 | See annex 4 and 5    |

**Conformity with the the overall migration limit:**

The overall migration limit is respected under the following test conditions [per 6 dm<sup>2</sup> needle felt per kg food]:

Migration test 1 [Annex 4]

Test simulant	Test conditions	Results	Overall migration limits OML
E [MPPD]	1 day, 110°C 10 days, 40°C	< 2,0 mg/dm <sup>2</sup>	10 mg/dm <sup>2</sup>

Migration test 2 [Annex 5]

Test simulant	Test conditions	Results	Overall migration limits OML
E [MPPD]	1 day, 110°C 10 days, 40°C	< 2,0 mg/dm <sup>2</sup>	10 mg/dm <sup>2</sup>

**Specifications on the use of the material or article**

Types of food with which it is intended to be put into contact:

Time and temperature of treatment and storage in contact with the food:

Dry food in powder form.

The Cip filter bags are used in the food production as filter media for the removal of dust. The precise time and the maximum temperature to be reached may differ case by case. A prolonged contact time as usual in the storage or packaging of food is not foreseen.



**Christian K. Alstrup**  
Managing Director