

Declaration of Conformity according to Regulation (EU) No. 10/2011 Annex IV and Article 15 on plastic materials and articles intended to come into contact with food

Issued by: KonfAir A/S
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Denmark

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For the following products: CIP (Clean in place) filter bags manufactured from Polyester needlefelt antistatic with specific weights of 250 to 550 g/m²

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Confirmation: The Cip filter bag are in accordance with the following legal requirements:

- Regulation (EC) 1935/2004 (food contact materials)
- Regulation (EU) 10/2011 (plastic food contact materials)
- Regulation (EC) 2023/2006 (GMP-Regulation)

The conformity has been established by total migration testing of the final product in two steps:

- Total migration test of the polyester needlefelt and sewing thread in correct proportions. (Migration test 1)
- Total migration test of Cip filter bag top containing Polyester needlefelt, Sewing thread, Spring steel, Cord, glue and Polyester strip. (Migration test 2)

Supplemented with relevant documentation for the following individual parts:

- Polyester neeedelefelt (annex 1)
- Sewing thread (annex 2)
- Spring steel (annex 3)

List of content:

• Polyester needlefelt	Production code: 25048	See annex 1, 4 and 5
• Sewing thread	Production code: 11510	See annex 2, 4 and 5
• Spring steel	Production code: 23591	See annex 3, 4 and 5
• Cord	Production code: 10196	See annex 4 and 5
• Glue	Production code: 10186	See annex 4 and 5
• Polyester strip	Production code: 14157	See annex 4 and 5

Conformity with the the overall migration limit: The overall migration limit is respected under the following test conditions (per 6 dm² needle felt per kg food):

Migration test 1 (Annex 4)

Test simulant	Test conditions	Results	Overall migration limits OML
E (MPPO)	1 day, 110 °C 10 days, 40 °C	< 2,0 mg/dm ²	10 mg/dm ²

Migration test 2 (Annex 5)

Test simulant	Test conditions	Results	Overall migration limits OML
E (MPPO)	1 day, 110 °C 10 days, 40 °C	< 2,0 mg/dm ²	10 mg/dm ²

Specifications on the use of the material or article

Types of food with which it is
intended to be put into contact:

Dry food in powder form.

Time and temperature
of treatment and storage
in contact with the food:

The Cip filter bags are used in the food production as filter media for
the removal of dust. The precise time and the maximum temperature to be
reached may differ case by case. A prolonged contact time as usual in the
storage or packaging of food is not foreseen.



Christian K. Alstrup
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